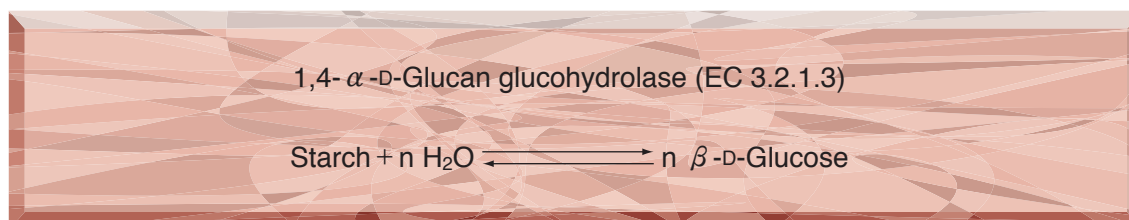


● TOYOBO ENZYMES ●  
(Diagnostic Reagent Grade)

# GLUCOAMYLASE

*from Rhizopus sp.*



## PREPARATION and SPECIFICATION

Appearance	: White amorphous powder (salt-free), lyophilized
Activity	: Grade I 30U/mg-solid or more

## PROPERTIES

Stability	: Stable at $-20^{\circ}\text{C}$ for at least one year	(Fig.1)
Molecular weight	: approx. 70,000 <sup>1)</sup>	
Michaelis constants <sup>1)</sup>	: $11 \pm 1.1 \times 10^{-4}\text{M}$ (Maltose), $3.6 \pm 0.51 \times 10^{-4}\text{M}$ (Maltotriose), $2.5 \pm 0.33 \times 10^{-4}\text{M}$ (Maltotetraose), $1.6 \pm 0.02 \times 10^{-4}\text{M}$ (Maltopentaose)	
Structure	: Glycoprotein [ $E_{280\text{nm}}^{1\%} = 14.5$ ]	
Optimum pH	: 4.5–5.0	(Fig.3)
Optimum temperature	: $60^{\circ}\text{C}$	(Fig.4)
pH Stability	: pH 4.0–8.5 ( $25^{\circ}\text{C}$ , 20hr)	(Fig.5)
Thermal stability	: below $45^{\circ}\text{C}$ (pH 5.5, 10min)	(Fig.6)
Substrate specificity <sup>1,2)</sup>	: This enzyme completely hydrolyzes soluble starch, amylopectin, glycogen, $\alpha$ -or $\beta$ -limit dextrin, amylose, maltooligosaccharides and panose.	

## APPLICATIONS

This enzyme is useful for structural investigation of carbohydrates and for enzymatic determination of  $\alpha$ -amylase when coupled with the related enzymes in clinical analysis.

## ASSAY

### Principle:



The formation of glucose is measured as reducing sugar by the modified Fehling-Lehmann-Schoorl method.

### Unit definition:

One unit causes the formation of ten milligrams of glucose in 30 minutes under the conditions described below.

### Method:

#### Reagents

- A. Starch solution : 1.0% [Suspend 1.0g of soluble starch (Merck) in 90ml of H<sub>2</sub>O, dissolve by boiling for 3min and cool down to room temperature. Add 5.0ml of 1.0M acetate buffer, pH 4.5 and fill up to 100ml with H<sub>2</sub>O.] (Should be prepared fresh)
- B. Alkaline solution : 100g NaOH, 365g Rochelle salt · 4H<sub>2</sub>O/1,000ml of H<sub>2</sub>O
- C. CuSO<sub>4</sub> Solution : 7.0% (70g CuSO<sub>4</sub> · 5H<sub>2</sub>O/1,000ml of H<sub>2</sub>O)
- D. KI solution : 30% (300g KI/1,000ml of H<sub>2</sub>O)(Store in a brownish bottle)
- E. H<sub>2</sub>SO<sub>4</sub> Solution : 25%
- F. Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> Solution : 50mM (49.638g Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> · 5H<sub>2</sub>O, 4.0g Na<sub>2</sub>CO<sub>3</sub> (stabilizer)/4,000ml of H<sub>2</sub>O)(Store in a brownish bottle and keep for 3~4 days before use)
- G. Enzyme diluent : 10mM acetate buffer, pH 4.5

#### Procedure

- Pipette 4.0ml of substrate solution (A) into a test tube (32 φ × 200mm) and equilibrate 40°C for about 5minutes.
- Add 1.0ml of the enzyme solution\* and mix.
- After exactly 15 minutes at 40°C, add 2.0ml of alkaline solution (B) stop the reaction.  
At the same time, prepare the blank by first mixing the substrate solution with 2.0ml of alkaline solution after 15min-incubation at 40°C, followed by addition of the enzyme solution.
- Add 2.0ml of CuSO<sub>4</sub> solution (C) and, after covering the test tube with a marble (40mm φ) to prevent evaporation, place the test tube in a boiling water bath.
- After 20 minutes, remove the test tube from a boiling water bath and cool down to room temperature under running water.
- Add 2.0ml each of KI solution (D) and H<sub>2</sub>SO<sub>4</sub> solution (E) in this order.
- Shake the test tube and determine the amount of residual Cu<sup>++</sup> by titration with Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> solution (F).
- Record the titers (ml) of the test (Δt) and the blank (Δb), and calculate the titration difference in ml (Δ sample: Δb – Δt).

Concentration in assay mixture	
Acetate buffer	42 mM
Starch	0.8 %

- \* Dissolve the enzyme preparation in ice-cold distilled water and dilute to 0.4–1.5U/ml with enzyme diluent (G), immediately before assay.

#### Calculation

Activity can be calculated by using the following formula :

$$\text{Volume activity (U/ml)} = \frac{\Delta \text{ sample} \times 30 \text{ min} \times \text{df}}{\Delta \text{ glucose} \times 15 \text{ min}} = \frac{\Delta \text{ sample}}{\Delta \text{ glucose}} \times 2.0 \times \text{df}$$

$$\text{Weight activity (U/mg)} = (\text{U/ml}) \times 1/\text{C}$$

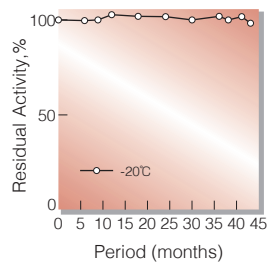
Δ glucose: Titration difference (ml) for ten milligrams of glucose (Determine the titration difference by using glucose standard solution (5.0mg/ml) instead of the enzyme solution under the above assay conditions.)

df : Dilution factor

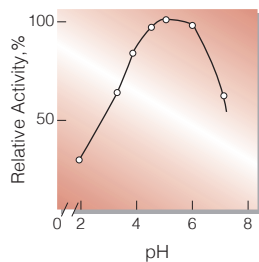
C : Enzyme concentration in dissolution (c mg/ml)

## REFERENCES

- K.Hiromi, Y. Nitta, C.Numata and S.Ono; *Biochim.Biophys.Acta*, 302, 362 (1973).
- J.Fukumoto; *Protein, Nucleic Acid and Enzyme*, 4, 3 (1959).

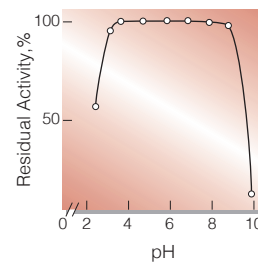


**Fig.1. Stability (Powder form)**  
[kept under dry conditions]



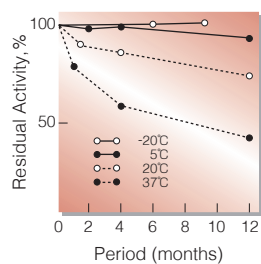
**Fig.3. pH-Activity**

[ 40°C, 15min-reaction in 50mM buffer solution: pH2.0, sodium acetate-HCl; pH3.0-6.0, acetate; pH6.0-7.0, phosphate ]

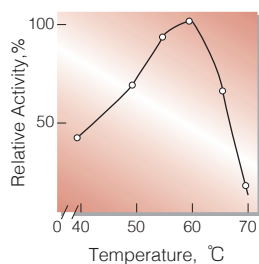


**Fig.5. pH-Stability**

[ 25°C, 20hr-treatment with 50mM buffer solution: pH3.0-6.0 acetate; pH6.0-9.0, phosphate; pH9.0-10.0, borate ]

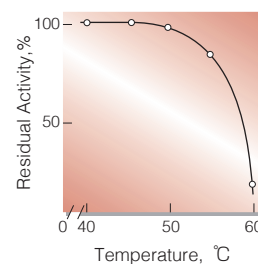


**Fig.2. Stability (Powder form)**  
[kept under dry conditions]



**Fig.4. Temperature activity**

[ 15min-reaction in 50mM acetate buffer, pH4.5 ]



**Fig.6. Thermal stability**

[ 10min-treatment with 50mM acetate buffer, pH5.5 ]

## 活性測定法 (Japanese)

### 1.原理

Starch + n H<sub>2</sub>O  $\xrightarrow{\text{glucoamylase}}$  n Glucose + Dextrin  
 グルコース(還元糖)の生成量をフェーリング・レーマン・シヨール変法で測定する。

### 2.定義

下記反応条件下で30分間に10mgのグルコースを生成する酵素量を1単位 (U)とする。

### 3.試薬

- A. 1.0%可溶性澱粉溶液 [1.0gの可溶性澱粉(Merck製)を90mlの蒸留水に懸濁後、約3分間煮沸溶解する。室温迄冷却後、1.0M酢酸緩衝液、pH4.5を5.0ml添加し、最終液量を蒸留水で100mlとする] (用時調製)
- B. ロッセル塩アルカリ溶液(100gのNaOH及び365gの酒石酸カリウム・ナトリウム塩・4H<sub>2</sub>Oを蒸留水に溶解し、1000mlとする)
- C. 7.0%硫酸銅溶液(70gのCuSO<sub>4</sub>・5H<sub>2</sub>Oを蒸留水に溶解し、1,000mlとする)
- D. 30%ヨードカリ溶液(300gのKIを蒸留水に溶解し、1,000mlとする)(褐色瓶中で保存)
- E. 25%硫酸溶液
- F. 50mMチオ硫酸ナトリウム溶液 [49.638gのNa<sub>2</sub>S<sub>2</sub>O<sub>3</sub>・5H<sub>2</sub>O及び4.0gのNa<sub>2</sub>CO<sub>3</sub>(安定化剤)を蒸留水に溶解し、4,000mlとする] (褐色瓶中で保存し、調製後3~4日放置して使用する)

酵素溶液：酵素標品を予め氷冷した蒸留水で溶解し、分析直前に10mM酢酸緩衝液 pH4.5で0.4~1.5 U/mlに希釈する。

### 4.手順

- ①試験管(32φ×200mm)に基質溶液 (A)4.0mlを採り、40°Cで約5分間予備加温する。
- ②酵素溶液を1.0mlを加え、反応を開始する。
- ③40°Cで正確に15分間反応させた後、ロッセル塩アルカリ溶液 (B) 2.0ml加えて反応を停止させる。
- ④硫酸銅溶液 (C)を2.0ml加え、試験管上に40mmφのガラス玉をのせ(蒸発防止)沸騰浴中で20分間煮沸する。
- ⑤流水中で室温迄冷却する。
- ⑥ヨードカリ溶液 (D) 2.0ml及び硫酸溶液 (E) 2.0mlをこの順序に加える。
- ⑦よく混和した後、チオ硫酸ナトリウム溶液 (F)で滴定する。→(反応滴定値)
- ⑧盲検は基質溶液 (A) 4.0mlを40°Cで15分間放置後、ロッセル塩アルカリ溶液(B) 2.0mlを加えて混和し、次いで酵素溶液1.0mlを加えて調製する。以下手順④~⑦を操作して滴定値を求める。→(盲検滴定値)

### 5.計算式

$$U/ml = \frac{(\text{盲検滴定値} - \text{反応滴定値}) \times 30(\text{分}) \times \text{希釈倍率}}{\text{標準滴定値} \times 15(\text{分})}$$

$$= \frac{(\text{盲検滴定値} - \text{反応滴定値})}{\text{標準滴定値}} \times 2.0 \times \text{希釈倍率}$$

$$U/mg = U/ml \times 1/C$$

標準滴定値：酵素溶液の代わりにグルコース標準溶液(5.0mg/ml)を用いて上記手順に従って操作し、グルコース10mgに相当する滴定値を算出する(内部標準)

C：溶解時の酵素濃度(c mg/ml)